



Tube Rolling Plants (ТПА)

No.	Description	Finished product range	Year	Location
1	Tube rolling plant ТПА 70-270	tubes, dia. 70-270 mm	2008	Vyksa city, Russia "Vyksa" JSC
2	Stretch reducing mill for tube rolling plant ТПА-80	tubes, dia. 21-89 mm, wall thickness 2-14 mm	2008	Dnepropetrovsk city, Ukraine "DTZ" JSC
3	Three-stand sizing mill equipment	tubes, dia. 168-426 mm	2008	Volzhsky city, Russia "VTZ" JSC
4	Tube rolling plant ТПА 50-200 (modernization)	tubes, dia. 50-200 mm; length 6-12 m; wall thickness 7-30 mm	2008	Volzhsky city, Russia "VTZ" JSC
5	Five-stand sizing mill equipment	tubes, dia. 89-245 mm; wall thickness 5-25 mm, length 6-12,5 m	2008	Taganrog city, Russia "TAGMET" JSC
6	Five-stand sizing mill equipment	tubes, dia. 50-168,3 mm; length 5-13 m, wall thickness 5-25 mm	2008	Kamensk-Uralsky city, Russia "SinTZ" JSC
7	Tube rolling plant ТПА 140 (modernisation)	seamless tubes, dia. 60-146 mm	2007	Izhora city, Russia "Industrial Investment Company"
8	Installation of break-down mill into tube rolling plant ТПА 80 line	seamless tubes, dia. 20-89 mm	2007	Kamensk-Uralsky city, Russia "SinTZ" JSC
9	Piercing mill equipment for tube rolling plant ТПА 450	seamless tubes, dia. 178-372 mm, wall thickness 6-40 mm	2006-2007	Polevskoy city, Russia "STZ" JSC
10	Tube rolling plant ТПА 30-102 with continuous mill (modernisation)	seamless tubes, dia. 30-108 mm	2005-2006	Pervouralsk city, Russia "PNTZ" JSC
11	Tube rolling plant ТПА 350 (modernization of piercing mills No. 3 exit sides)	tubes, dia. 4 $\frac{1}{4}$ "...13 $\frac{1}{2}$ ", wall thickness 1 $\frac{1}{8}$ "...2 $\frac{3}{4}$ "	1998	Kenton, USA "Timken"
12	Tube rolling plant ТПА 200 (modernization of piercing mills No. 5 exit sides)	tubes, dia. 4 $\frac{1}{8}$ "...9", wall thickness 1 $\frac{3}{8}$ "...1 $\frac{1}{4}$ "	1998	Kenton, USA "Timken"
13	Tube rolling plant ТПА 140 (modernization of piercing mills No. 4 exit sides)	tubes, dia. 3 $\frac{1}{2}$ "...6 $\frac{1}{2}$ ", wall thickness 0,8"...0,75"	1998	Kenton, USA "Timken"
14	Tube rolling plant ТПА 600 with pilger mill (modernization)	seamless tubes, dia. 273-600 x 8-90 mm	1997	Chelyabinsk city, Russia
15	Tube rolling plant ТПА 140-2, stage 2 (modernization)	seamless tubes, dia. 57-146 x 3,5-26 mm	1991	Pervouralsk city, Russia

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16	Tube rolling plant ТПА 200 with 3-high elongator mill	seamless tubes for antifriction bearings, dia. 60-200x8-45 mm	1989	Slatina, Romania
17	Tube rolling plant 80 ТПА with continuous mill	seamless tubes, dia 20-89 x 2,3-8 mm	1986	Bulgaria
18	Tube rolling plant ТПА 80	seamless tubes, dia. 20-89 x 2,3-8 mm	1986	Kamensk-Uralskiy city, Russia
19	Tube rolling plant ТПА 140 with plug mill (modernization)	seamless tubes, dia. 57-114 x 4-18 mm	1984	Rustavi city, Georgia
20	Tube rolling plant ТПА 100 with continuous mill	seamless tubes, dia. 30-102 x 2,5-8 mm	1981	Zalau, Romania
21	Tube rolling plant for production of drill rods	drill rods, dia. 33-40 x 12,5-14 mm	1981	Volgograd city, Russia
22	Tube rolling plant ТПА 140-2 (modernization)	seamless tubes, dia. 57-140 x 3,5-26 mm	1980	Pervouralsk city, Russia
23	Tube rolling plant ТПА 50-200	seamless tubes, dia. 62-200 x 7-45 mm	1980	Volzhsky city, Russia
24	Tube rolling plant ТПА 250 with plug mill (modernization)	seamless tubes, dia. 114-168 x 4-20 mm	1980	Sumgait city, Azerbaijan
25	Tube rolling plant ТПА 140 with tandem mill	seamless tubes, dia. 60-146 x 4-18 mm	1977	Dnepropetrovsk city, Ukraine
26	Tube rolling plant ТПА 350 with plug mill (modernization)	seamless tubes, dia. 140-377 x 4,5-45 mm	1976	Nikopol city, Ukraine
27	Tube rolling plant ТПА 140 with tandem mill	seamless tubes, dia. 42-146 x 3,5-18 mm	1975	Dnepropetrovsk city, Ukraine
28	Tube rolling plant ТПА 140 with tandem mill	seamless tubes, dia. 42-146 x 3,5-18 mm	1975	Kamensk-Uralskiy city, Russia
29	Tube rolling plant ТПА 400 with plug mill (modernization)	seamless tubes, dia. 194-377 x 4-18 mm	1975	Rustavi city, Georgia
30	Tube rolling plant ТПА 80 with continuous mill	seamless tubes, dia. 38-83 x 3-8 mm	1974	Dnepropetrovsk city, Ukraine
31	Pilot aluminum alloys tube rolling mill	tube blanks, dia. 40-80 mm	1974	Verkhnyaya Salda city, Russia
32	Pilot special alloys tube rolling mill	tubes, dia. 57-159 mm	1974	Dnepropetrovsk city, Ukraine
33	Tube rolling plant ТПА 140	seamless tubes, dia. 70-146 x 3,5-14 mm	1971	Chelyabinsk city, Russia
34	Tube rolling plant ТПА 30-102 with continuous mill	seamless tubes, dia. 30-108 x 2,5-8 mm	1970	Nikopol city, Ukraine
35	Tube rolling plant ТПА 12" with pilger mill (modernization)	seamless tubes, dia. 203-351 x 40-60 mm	1969	Dnepropetrovsk city, Ukraine
36	Tube rolling plant ТПА 140 with plug mill	seamless tubes, dia. 38-146 x 3-20 mm	1968	Kremikovtsy, Bulgaria

No.	Description	Finished product range	Year	Location
37	Tube rolling plant ТПА 10" with pilger mill (modernization)	seamless tubes, dia. 114-168 x 7-12 mm	1966	Taganrog city, Russia
38	Tube rolling plant ТПА 200 with 3-high elongator mill	seamless tubes for antifriction bearings, dia 60-200 x 8-45 mm	1964	Dnepropetrovsk city, Ukraine
39	Tube-rolling plant ТПА 30-102 with continuous mill	seamless tubes, dia. 38-102 x 2,8-8 mm	1962	Pervouralsk city, Russia
40	Tube extruding plant 38-150	seamless stainless steel and alloy tubes, dia. 38-159 mm	1961	Nikopol city, Ukraine
41	Tube rolling plant ТПА 160 with 3-high Assel type mill	seamless tubes for antifriction bearings, dia. 40-160 x 6-20 mm	1952	Pervouralsk city, Russia

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